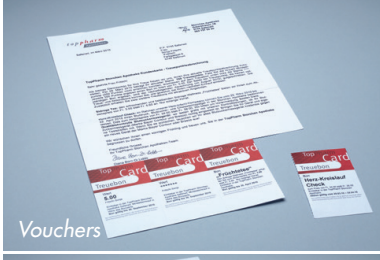

Vouchers

Billings

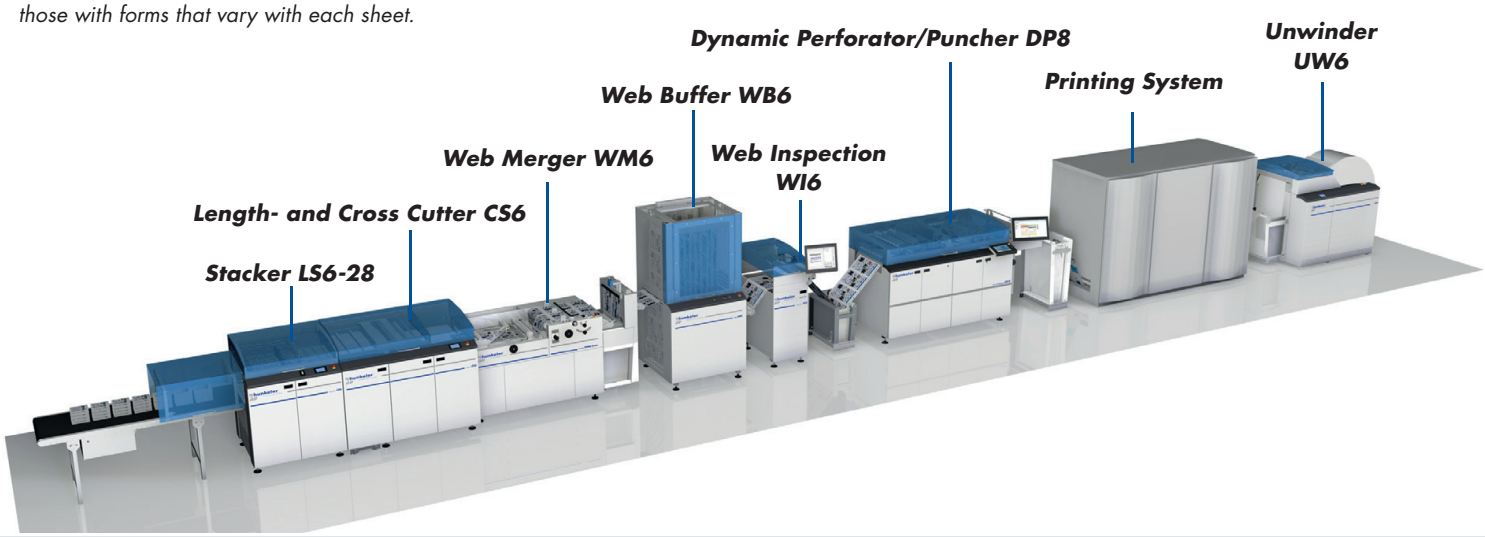
Policies

Transpromotional

Roll to Stack Solution with Dynamic Perforation/Punch and Web Merger

The DP8 dynamic perforation module is the first solution that combines perforation in the vertical and cross directions along with punching – all in one unit. "Dynamic" means the ability to change the punching, perforating or hole pattern from sheet to sheet. It is particularly interesting for transpromotional applications or personalized mailers. Coupons, payment slips and other elements can be integrated into practically any type of document, even those with forms that vary with each sheet.

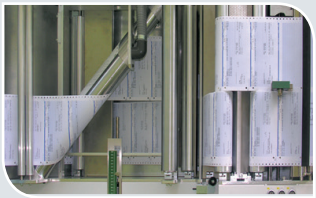
Technical Data* / Roll to Stack with DP8 – WM6 – LS6-28		
Max. roll diameter:	54"	1370 mm
Web width:	13" – 20.5"	330 – 520 mm
Production speed:	up to 433 ft/min	up to 130 m/min
Paper weights:	60 – 120 gsm	16 – 32 lb bond
Stack height:	4" – 10"	100 – 250 mm
Variable chip-out:	¼" – 1"	6 – 26 mm
Format length:	5.5" – 28"	140 – 711 mm
File hole punching:	2-, 3-, 4 hole pattern	Ø 5,5 – 8 mm
Options: Stacker LS6, Offset separator SE6, Gutter cut, Transfer Station TS6		



Vertical and cross perforations

Full bleed products with CS6-II

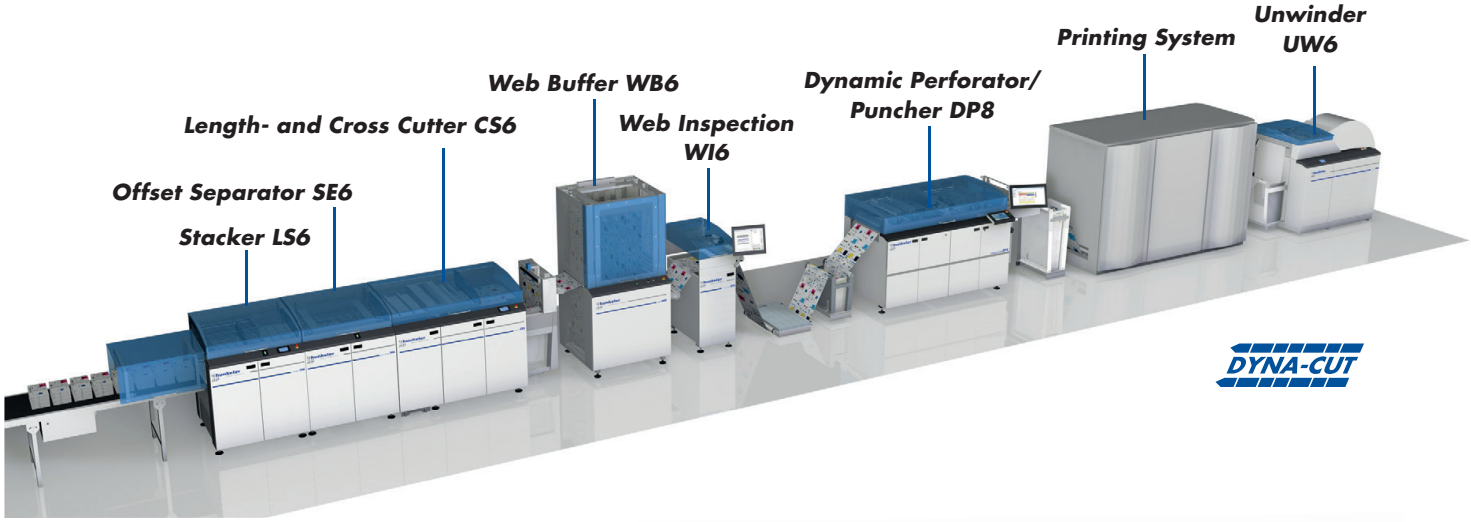
Quality control with WI6

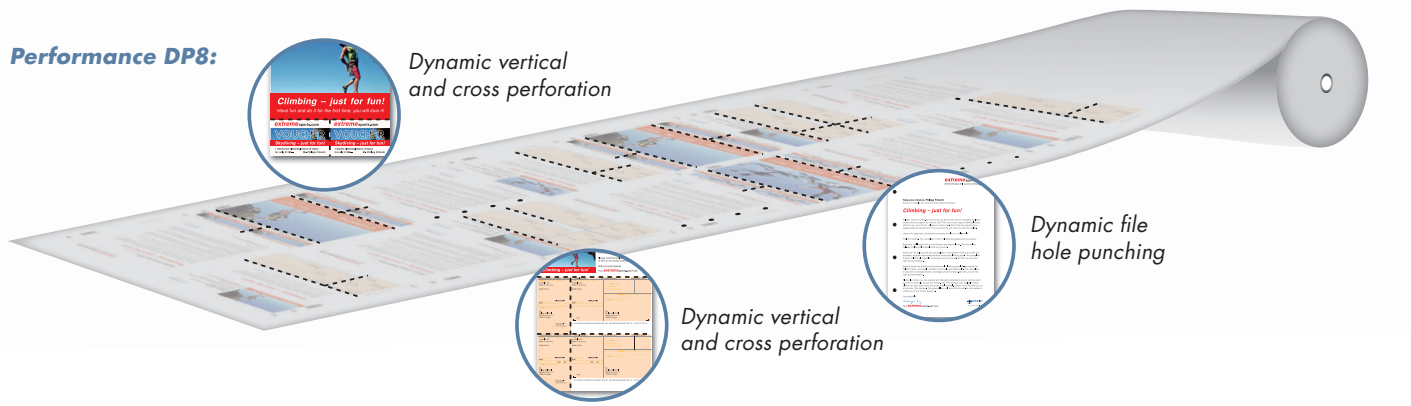

Web merging with WM6

Roll to Stack Solution with Dynamic Perforation/Punch

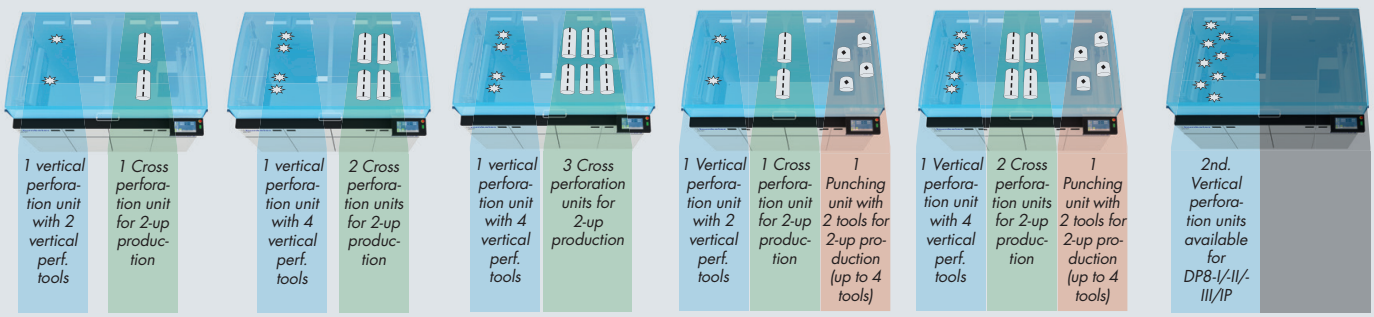
Dynamic perforation and punching combined in a modular concept. In 2-up production individual processing of the two web halves is possible. Combined use of three different is possible in a single module (dynamic perforation in the vertical and cross direction, and dynamic file hole punching).

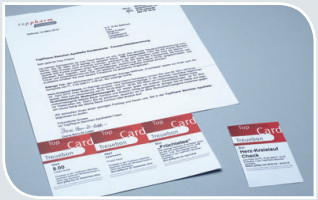
Technical Data* / Roll to Stack with DP8		
Max. roll diameter:	54"	1370 mm
Web width:	6.5" – 20.5"	165 – 520 mm
Production speed:	up to 500 ft/min	up to 150 m/min
Paper weights:	60 – 160 gsm	16 – 40 lb bond
Stack height:	9 7/8"	250 mm
Variable chip-out:	3/16" – 2 3/4"	4.8 – 70 mm
Format length:	5.5" – 19"	140 – 482 mm
File hole punching:	2-, 3-, 4 hole pattern	Ø 5,5 – 8 mm
Options: Large sheet delivery LS6-28", Dyna-Cut		



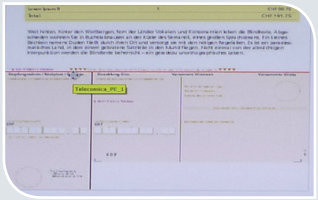


Dynamic Perforation and Punching module DP8 – Five different configuration possibilities



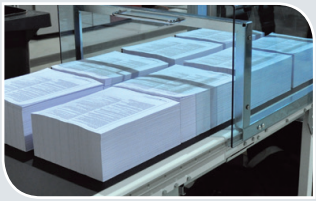


Coupon with safety features



PerfEditor: easy job setup

Perforating and Punching



Efficient 2-up production